



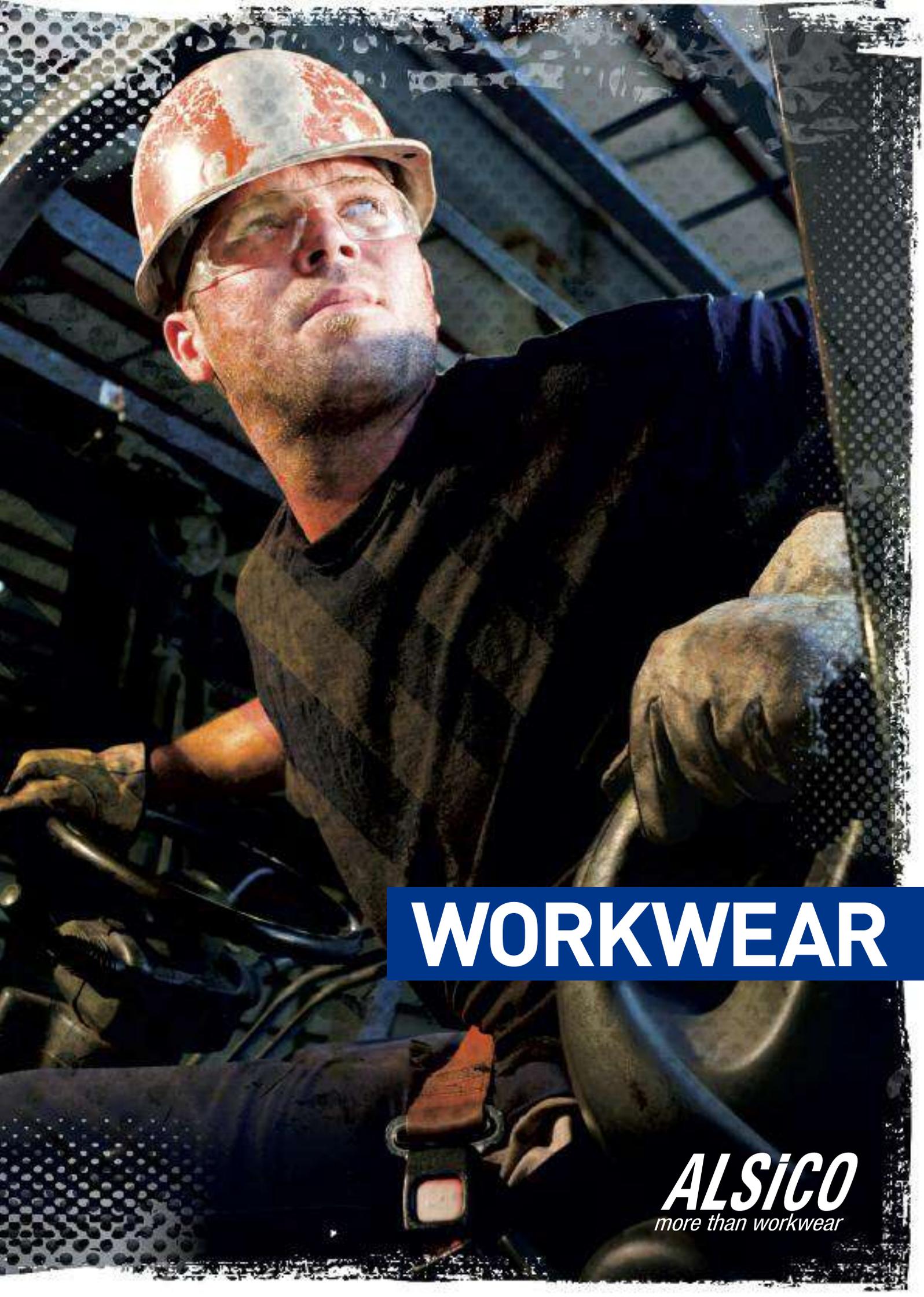
# union micronclean

a member of the  
**alsico group** 



Union Micronclean has been for many years the specialist in the customization of high technology reusable cleanroom and clean-area garments. Union Micronclean is part of the Alsico group; the European leader in the manufacturing of professional garments. The Alsico group employs more than 4000 people in 15 countries worldwide with its headquarters in Ronse, Belgium. The Alsico group is organized in 9 independent subsidiaries, each of them taking care of its specific niche market.





**WORKWEAR**

***ALSICO***  
*more than workwear*

# HYGIENE

## SUPER WHITE

Super White outperforms all other fabrics for brilliance and whiteness retention, which is achieved by using only mature long staple cotton in combination with a unique polyester fibre that has inherent whiteness permanently locked in.

The brightness is retained after the most extended wash and wear cycles, presenting the highly professional image and scrupulously hygienic appearance demanded by the food service industry and other sectors requiring exceptionally white garments.

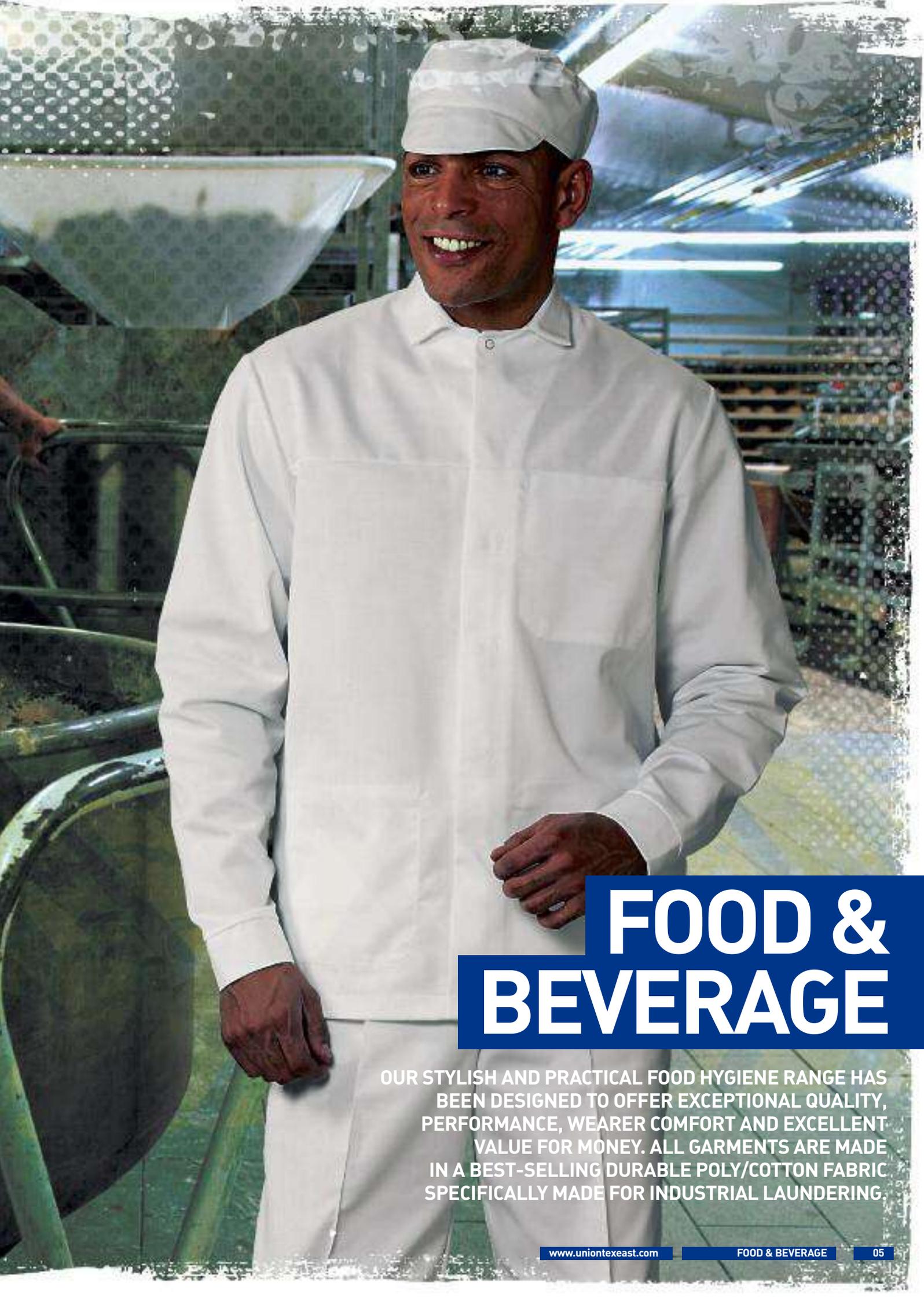
## SETTING THE STANDARD

For extra hygiene security, garments can also be customised to identify which wearers are allowed to work in specific areas, or to maintain segregation of garments used in different processing areas. Garments are immediately available from stock, making it easy to respond to any need for top-ups or increased seasonal demands.

Alsico garments will always comply with the latest standards of hygiene and meet the highest expectations of long service.

All garments have been independently tested for high temperature laundering and have been fully certified by the fabric manufacturers.





# FOOD & BEVERAGE

OUR STYLISH AND PRACTICAL FOOD HYGIENE RANGE HAS BEEN DESIGNED TO OFFER EXCEPTIONAL QUALITY, PERFORMANCE, WEARER COMFORT AND EXCELLENT VALUE FOR MONEY. ALL GARMENTS ARE MADE IN A BEST-SELLING DURABLE POLY/COTTON FABRIC SPECIFICALLY MADE FOR INDUSTRIAL LAUNDERING.

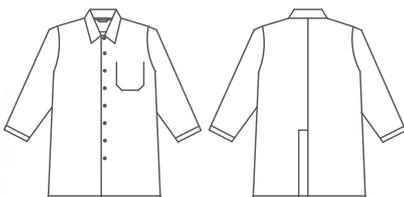
# COATS



## FOOD TRADE COAT WITH UPPER POCKET (245gsm)

Concealed stud front fastening. Exposed top stud. Inside left breast pocket. Back vent. Plain hemmed sleeves.

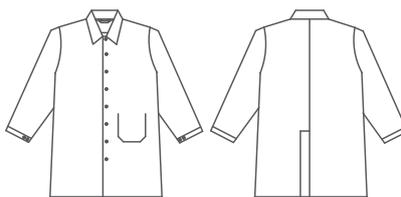
- Code:** D200
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



## FOOD TRADE COAT WITH LOWER POCKET (245gsm)

Concealed stud front fastening. Exposed top stud. Lower inside pocket to left. Back vent. Plain hemmed sleeves with 2 stud adjuster.

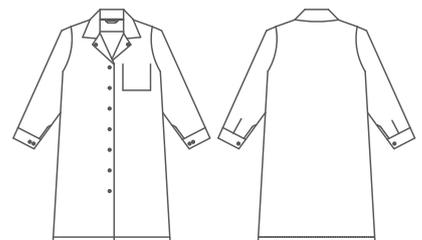
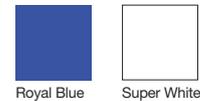
- Code:** DY52
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



## LADIES FOOD TRADE COAT (210gsm)

Concealed stud front fastening to neck. Exposed top stud. Straight fitting. Inside left breast pocket. Shirt vented cuffs.

- Code:** L750
- Weight:** 210gsm
- Fabric:** SB Polyester/cotton
- Sizes:** 84 – 132cm
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



# COVERALL



NEW



NEW



## NEW PRODUCT

### HOODED FOOD TRADE COAT (245gsm)

Concealed stud front fastening with exposed top stud. Lightweight hood overlapped to neck with front fastening. Reinforced strip at back of hood with stud adjuster. No collar. No pockets. Plain hemmed sleeves with double 2 stud adjuster.

**Code:** D966

**Weight:** 245gsm

**Fabric:** IN Polyester/cotton

Hood: 98% polyester/2% PET Carbon Graft

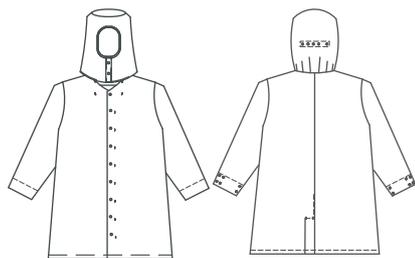
**Sizes:** S, M, L, XL, XXL

**Care:** Industrial wash

**Colours:** Colours shown are available from stock. Other colours made to order.



Super White



## NEW PRODUCT

### FOOD TRADE COAT WITH NO POCKETS (245gsm)

Concealed stud front fastening. Exposed top stud. No pockets. Plain hemmed sleeves with 2 stud adjuster.

**Code:** D999

**Weight:** 245gsm

**Fabric:** IN Polyester/cotton

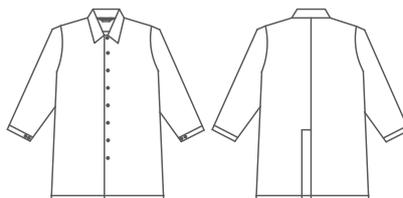
**Sizes:** S, M, L, XL, XXL

**Care:** Industrial wash

**Colours:** Colours shown are available from stock. Other colours made to order.



Super White



### FOOD TRADE COVERALL (245gsm)

Concealed stud front fastening to neck. Inside breast pocket. Side elastication. 2 side swing pockets with trouser access. Action back. Plain hemmed long sleeves.

**Code:** B015

**Weight:** 245gsm

**Fabric:** IN Polyester/cotton

**Sizes:** 92 – 140cm, Regular & Tall (excl 136cm)

**Care:** Industrial wash

**Colours:** Colours shown are available from stock. Other colours made to order.



Bottle Green



Navy



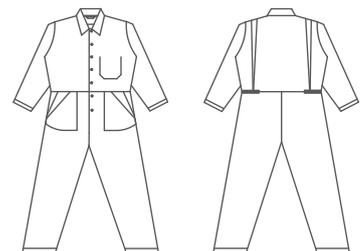
Red



Royal Blue



Super White



# JACKETS



## FOOD TRADE JACKET WITH 2 POCKETS (245gsm)

Concealed stud front fastening. 2 inside pockets. Action back. Plain hemmed sleeves.

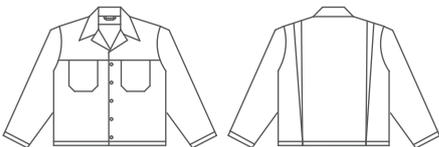
- Code:** J014
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Super White



## FOOD TRADE JACKET WITH 3 POCKETS (245gsm)

Concealed stud front fastening. Exposed top stud. 3 inside pockets. Action back. Adjustable shirt vented cuffs.

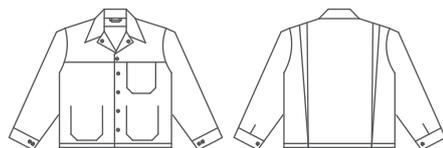
- Code:** J070
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Super White



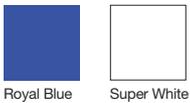
# TOPS



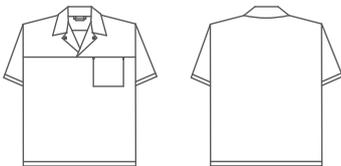
## WARM AREA SHORT SLEEVED TOP (245gsm)

Front yoke. Exposed top stud. One inside left breast pocket. Side vents.

- Code:** S675
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** S, M, L, XL, XXL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



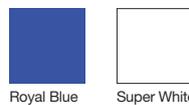
Royal Blue Super White



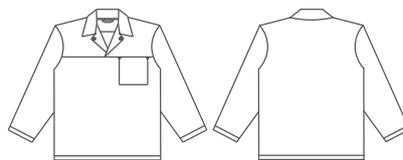
## WARM AREA LONG SLEEVED TOP (245gsm)

Front yoke. Exposed top stud. One inside left breast pocket. Side vents. Plain hemmed sleeves.

- Code:** S676
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** S, M, L, XL, XXL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue Super White



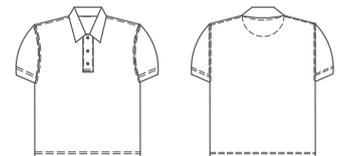
## SUPER DURABLE, EASY CARE, INDUSTRIALLY LAUNDERABLE POLO

3 stud fastening. Ideal for commercial laundering. Heavyweight 230gsm polyester with a natural-feel and soft handle. Excellent shape and colour retention.

- Code:** PLS226
- Weight:** 230gsm
- Fabric:** 100% Polyester
- Sizes:** S, M, L, XL, XXL, XXXL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Navy Royal Blue White



# TROUSERS



## FOOD TRADE TROUSER WITH FULL ELASTICATED WAISTBAND (245gsm)

Fully elasticated waistband. Zip fly. 5 belt loops. External rear hip pocket.

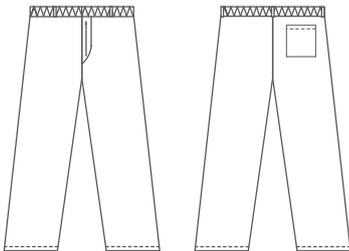
- Code:** T980
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** S, M, L, XL, XXL Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Super White



## NEW PRODUCT

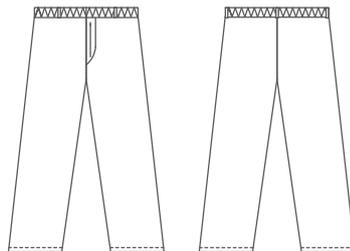
## FOOD TRADE TROUSER WITH FULL ELASTICATED WAISTBAND - NO POCKETS (245gsm)

Fully elasticated waistband. Zip fly. 5 belt loops. No pockets.

- Code:** T982
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** S, M, L, XL, XXL Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Super White



## FOOD TRADE TROUSER WITH HALF ELASTICATED WAISTBAND (245gsm)

Hook and bar fastening with zip fly. Half back elasticated waistband. 7 belt loops. Sewn down front pleats. Sewn-in front creases. 2 side swing pockets. Self fabric pocket bags.

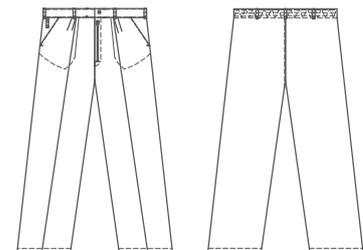
- Code:** T890
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Super White





### TROUSERS WITH SEWN-IN FRONT CREASES (245gsm)

Hook and bar fastening with zip fly. 7 belt loops. 2 side swing pockets. Sewn-in front creases. Self fabric pocket bags.

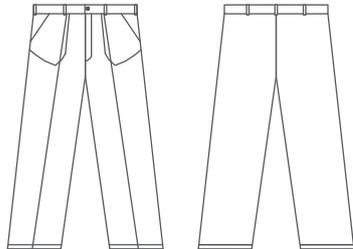
- Code:** T037
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Super White



### TROUSERS WITH SEWN-IN FRONT CREASE AND REAR POCKET (245gsm)

Hook and bar fastening with zip fly. 7 belt loops. 2 side swing pockets. Single rear welted pocket. Sewn-in front creases. Self fabric pocket bags.

- Code:** T003
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Black



Blade Blue



Bottle Green



Convoy Grey



Navy



Postman Blue



Red



Royal Blue



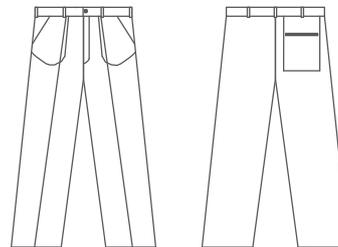
Smokeberry



Spruce Green



Super White



# APRONS AND TABARDS



## BIB APRON

Self fabric halter & tie tapes. No pocket. 92cm length.

**Code:** A615  
**Weight:** 245gsm  
**Fabric:** IN Polyester/cotton  
**Sizes:** One size  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



## BIB APRON

Self fabric halter and anti-tangle tie tapes. No pocket. 98cm length.

**Code:** A102  
**Weight:** 280gsm  
**Fabric:** SI 100% cotton  
**Sizes:** One size  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



## SHORT WAIST APRON

Anti-tangle tie tapes. No pocket. 50cm length.

**Code:** A616  
**Weight:** 245gsm  
**Fabric:** IN Polyester/cotton  
**Sizes:** One size  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



## LONG WAIST APRON

Anti-tangle tie tapes. No pocket. 76cm length.

**Code:** WA03  
**Weight:** 245gsm  
**Fabric:** IN Polyester/cotton  
**Sizes:** One size  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.





### CHEF'S LARGE WAIST APRON

Anti-tangle tie tapes. No pocket. 78cm length.

- Code:** A101
- Weight:** 280gsm
- Fabric:** SI  
100% cotton
- Sizes:** One size
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



White



### TABARD WITH POCKET

Pouch pocket with centred division. Adjustable stud fastening sides. Length 68cm.

- Code:** A351
- Weight:** 210gsm
- Fabric:** SB  
Polyester/cotton
- Sizes:** S, M, L, XL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Navy



Royal Blue

### BUTCHERS BIB APRON

Self coloured halter and polyester tie tapes. No pocket. 98cm length.

- Code:** A103
- Weight:** 255gsm
- Fabric:** 31  
100% cotton
- Sizes:** One size
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Navy/  
White Stripe



Red/  
White Stripe

### BIB APRON

White anti-tangle halter and tie tapes. No pocket. 92cm length.

- Code:** A128
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** One size
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Black



Bottle Green



Red



Navy



Royal Blue



Smokeberry



Spruce Green



Super White

# WORKWEAR



## WORKWEAR THAT'S EXCEPTIONALLY SUITED TO THE WORKPLACE

The Alsico Workwear Collection offers garments in a choice of fabrics which provide optimum levels of working protection, long term durability and wearer comfort. In addition, the collection also features a choice of trousers constructed in comfort stretch fabrics, which have unique stretch-and-recover characteristics. They provide greater freedom of movement to the wearer, whilst maintaining the garment's shape and smart appearance.

## THE ALSICO WAY TO CREATE PERSONALISED IMAGE WORKWEAR

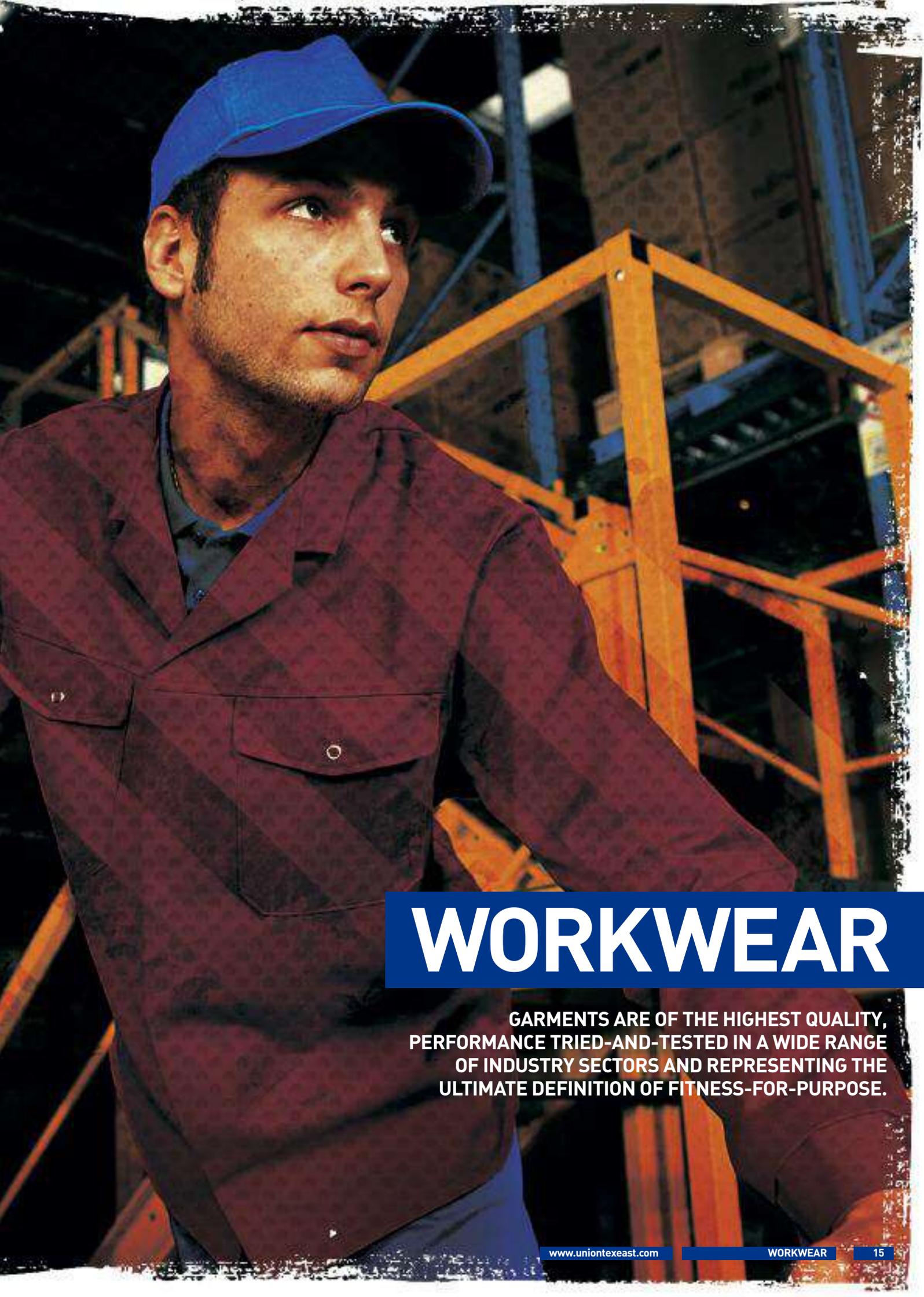
Our workwear garments can be customised to present a more individual look. We can offer a practical and economical solution by creating garments that reflect your organisation's corporate colours, or simply a way to introduce more vitality of colour in the workplace and prominence to working personnel.

All garments can be supplied with your company's logo in the form of embroidery, heat seal or transfer. They can also be individualised by wearer, job title and/or department.

## A PRACTICAL, UNIFORM SOLUTION

Maintaining a continuity of appearance and security in the workplace, especially when personnel are dealing with the public or customers, can be hard to achieve if they are wearing their own clothing.

The Alsico Workwear Collection offers a practical and cost effective solution by offering a range of garments for both men and women in all working environments.



# WORKWEAR

GARMENTS ARE OF THE HIGHEST QUALITY,  
PERFORMANCE TRIED-AND-TESTED IN A WIDE RANGE  
OF INDUSTRY SECTORS AND REPRESENTING THE  
ULTIMATE DEFINITION OF FITNESS-FOR-PURPOSE.

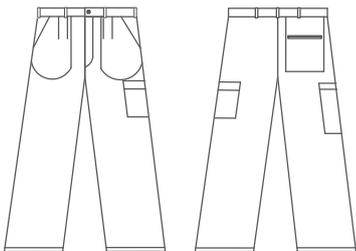
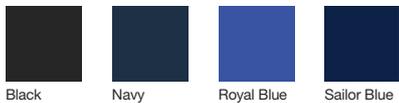
# MEN'S WORKWEAR TROUSERS



## CARGO TROUSERS (245gsm)

Hook and bar fastening with zip fly. 7 belt loops. Sewn down front pleats. Single back hip pocket. Rule pocket. Thigh pocket with Velcro fastening flap. 2 side swing pockets. Self fabric pocket bags.

- Code:** T337  
**Weight:** 245gsm  
**Fabric:** IN  
 Polyester/cotton  
**Sizes:** 76 – 116cm,  
 Regular (79cm) & Tall (84cm)  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



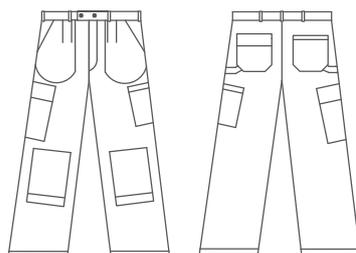
## COMBAT TROUSERS (STRETCH 260gsm)

Tough, heavyweight work trousers. Double hook and bar fastening waistband with 7 belt loops. Sewn down front pleats. 2 mitred back hip pockets. 2 side swing pockets. 2 thigh pockets. Velcro fastening reinforced knee pad pockets, bottom opening. 2 hammer loops. Self fabric pocket bags.

- Code:** T387 (260gsm)  
**Weight:** 260gsm  
**Fabric:** SH  
 Polyester/cotton comfort stretch  
**Sizes:** 30 – 46", Regular (79cm)  
 & Tall (84cm)  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



Blue Shadow



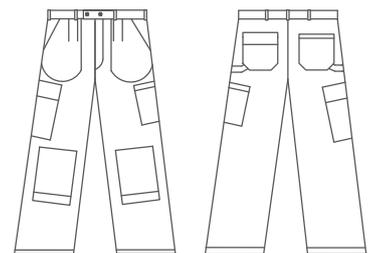
## COMBAT TROUSERS (STRETCH 290gsm)

Tough, heavyweight work trousers. Double hook and bar fastening waistband with 7 belt loops. Sewn down front pleats. 2 mitred back hip pockets. 2 side swing pockets. 2 thigh pockets. Velcro fastening reinforced knee pad pockets, bottom opening. 2 hammer loops. Self fabric pocket bags.

- Code:** T387 (290gsm)  
**Weight:** 290gsm  
**Fabric:** MK  
 Polyester/cotton comfort stretch  
**Sizes:** 30 – 46", Regular (79cm)  
 & Tall (84cm)  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



Black Sailor Blue





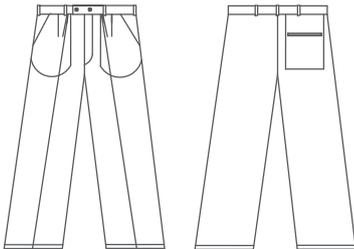
### TROUSERS WITH SEWN-IN FRONT CREASES (300gsm)

Double hook and bar fastening. 7 belt loops. 2 side swing pockets. Single rear welted pocket. 2 front pleats. Sewn-in front creases. Self fabric pocket bags.

- Code:** T900
- Weight:** 300gsm
- Fabric:** DY  
Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Black Navy Sailor Blue



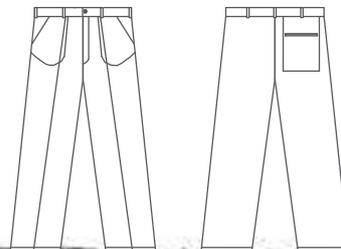
### TROUSERS WITH SEWN-IN FRONT CREASES (245gsm)

Hook and bar fastening with zip fly. 7 belt loops. 2 side swing pockets. Single rear welted pocket. Sewn-in front creases. Self fabric pocket bags.

- Code:** T003
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



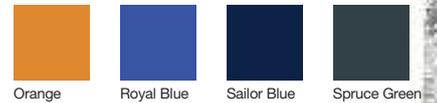
Black Blade Blue Bottle Green Convoy Grey  
Navy Postman Blue Red Royal Blue  
Smokeberry Spruce Green Super White



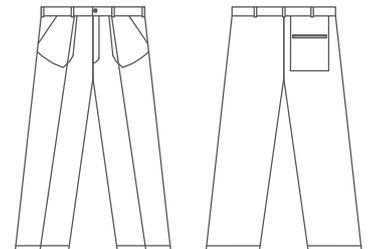
### TROUSERS WITH SEWN-IN FRONT CREASES (COTTON RICH 315gsm)

Hook and bar fastening with zip fly. 7 belt loops. 2 side swing pockets. Single rear welted pocket. Sewn-in front creases. Self fabric pocket bags.

- Code:** T190
- Weight:** 315gsm
- Fabric:** CH  
Cotton/polyester
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Orange Royal Blue Sailor Blue Spruce Green





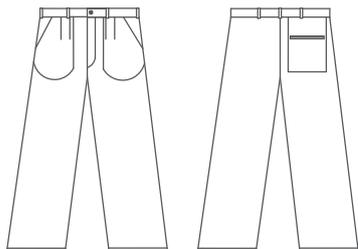
### TROUSERS (300gsm)

Hook and bar fastening with zip fly. 7 belt loops. Sewn down front pleats. 2 side swing pockets. Single rear welted pocket. Self fabric pocket bags.

- Code:** T111
- Weight:** 300gsm
- Fabric:** DY Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Sailor Blue



### REFUSE TROUSER (245gsm)

Hook and bar fastening with zip fly. 7 belt loops. 2 side swing pockets. Single rear welted pocket. Sewn-in front crease. Ballistic reinforcement panels sewn to outside of legs. 2 bands of 50mm reflective tape around each leg below the knee. Self fabric pocket bags.

- Code:** TK40
- Weight:** 245gsm
- Fabric:** IN Polyester/cotton
- Sizes:** 76 – 116cm, Regular (79cm) & Tall (84cm)
- Care:** Domestic wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Bottle Green

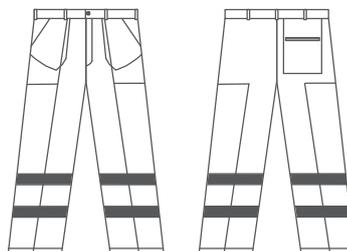


Orange



Sailor Blue

Sailor Blue ballistic lining on Sailor and Orange Trousers. Bottle Green ballistic lining on Bottle Trouser.



# LADIES WORKWEAR TROUSERS



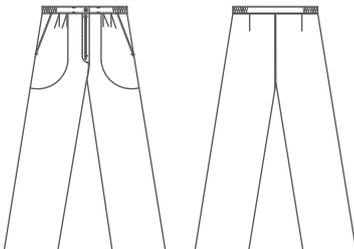
## LADIES EASY-FIT TROUSERS (210gsm)

Hook and bar fastening with zip fly. Side elasticated waistband. 2 front pleats. 2 side swing pockets. Self fabric pocket bags.

- Code:** T307
- Weight:** 210gsm
- Fabric:** SB  
Polyester/cotton
- Sizes:** 10 – 26, Length 85cm unhemmed
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Navy



## LADIES CARGO TROUSER (245gsm)

Button fastening with zip fly. Side elasticated waistband. 2 side swing pockets. 2 thigh pockets. Sewn-in front creases. Self fabric pocket bags.

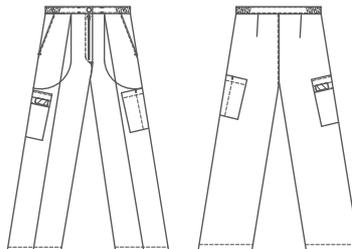
- Code:** T335
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** 10 – 18, Regular (74cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Black



Navy



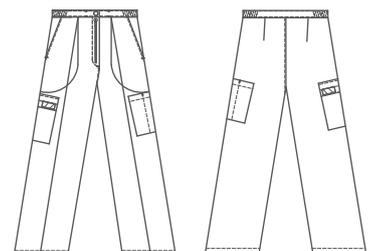
## LADIES CARGO TROUSER (STRETCH 260gsm)

Button fastening with zip fly. Side elasticated waistband. 2 side swing pockets. 2 thigh pockets. Sewn-in front creases. Self fabric pocket bags.

- Code:** T335
- Weight:** 260gsm
- Fabric:** SH  
Polyester/cotton
- Sizes:** 10 – 18, Regular (74cm) & Tall (79cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Blue Shadow



# JACKETS



## STUD JACKET (245gsm)

Concealed stud fastening. 2 breast pockets with stud fastening flaps. 2 lower pockets with angled access. Action back. Plain hemmed sleeves.

**Code:** J052

**Weight:** 245gsm

**Fabric:** IN Polyester/cotton

**Sizes:** 92 – 140cm (excl 136cm)

**Care:** Industrial wash

**Colours:** Colours shown are available from stock. Other colours made to order.



Black



Blade Blue



Bottle Green



Convoy Grey



Navy



Postman Blue



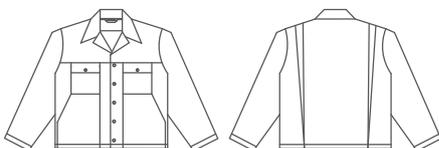
Royal Blue



Smokeberry



Spruce Green



## ZIP JACKET (245gsm)

Concealed zip fastening. 2 breast pockets with stud fastening flaps. 2 lower pockets with angled access. Action back. Shirt vented cuffs.

**Code:** J498

**Weight:** 245gsm

**Fabric:** IN Polyester/cotton

**Sizes:** 92 – 140cm (excl 136cm)

**Care:** Industrial wash

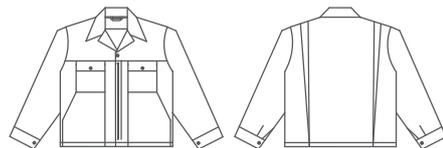
**Colours:** Colours shown are available from stock. Other colours made to order.



Navy



Royal Blue





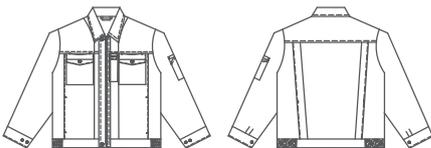
### LINED JACKET (300gsm)

Concealed front zip fastening with storm flap. 2 breast pockets with stud fastening flaps. 2 lower pockets with vertical access. Inner mobile phone pocket. Pen pocket on sleeve. Adjustable 2 stud cuff. Side waist elastication. 100% polyester lining. Action back.

- Code:** J627
- Weight:** 300gsm
- Fabric:** DY  
Polyester/cotton
- Sizes:** S, M, L, XL, XXL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Sailor Blue



### UNLINED JACKET (300gsm)

Concealed front zip fastening with storm flap. 2 breast pockets with stud fastening flaps. 2 lower jettied pockets. 2 internal poachers pockets. Pen pocket on sleeve. Adjustable 2 stud cuff. Side waist elastication. Action back.

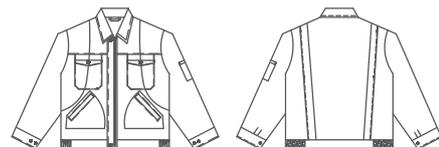
- Code:** J900
- Weight:** 300gsm
- Fabric:** DY  
Polyester/cotton
- Sizes:** S, M, L, XL, XXL
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



Navy



Sailor Blue





### STUD JACKET (COTTON RICH 315gsm)

Concealed stud front fastening. 2 breast pockets with stud fastening flaps. Pen division in left pocket. 2 lower pockets with angled access. Action back. Plain hemmed sleeves.

**Code:** J560

**Weight:** 315gsm

**Fabric:** CH  
Cotton/polyester

**Sizes:** 92 – 140cm (excl 136cm)

**Care:** Industrial wash

**Colours:** Colours shown are available from stock. Other colours made to order.



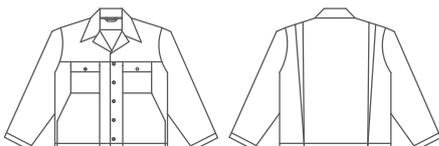
Royal Blue



Sailor Blue



Spruce Green



### ZIP JACKET (COTTON RICH 315gsm)

Concealed zip front fastening. 2 breast pockets with stud fastening flaps. Pen division in left pocket. 2 lower pockets with angled access. Action back. Shirt vented cuffs.

**Code:** J178

**Weight:** 315gsm

**Fabric:** CH  
Cotton/polyester

**Sizes:** 92 – 140cm (excl 136cm)

**Care:** Industrial wash

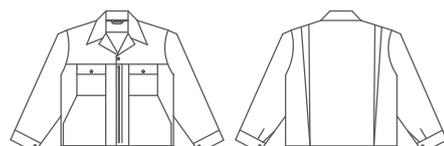
**Colours:** Colours shown are available from stock. Other colours made to order.



Royal Blue



Sailor Blue



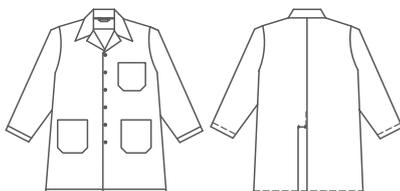
# COATS



## COAT (245gsm)

Concealed stud front fastening. Single breast patch pocket. 2 lower patch pockets. Rear vent.

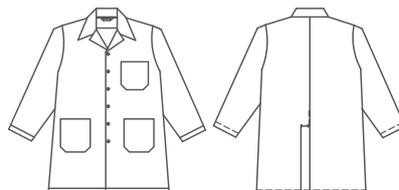
- Code:** D004
- Weight:** 245gsm
- Fabric:** IN  
Polyester/cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



## COAT (COTTON DRILL 305gsm)

Concealed stud front fastening. Single breast patch pocket. 2 lower patch pockets. Rear vent.

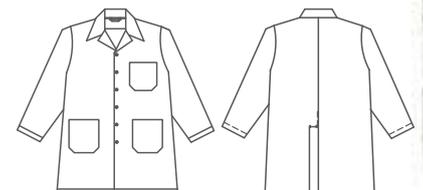
- Code:** D004
- Weight:** 305gsm
- Fabric:** CD  
100% cotton
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



## COAT (COTTON RICH 315gsm)

Concealed stud front fastening. Single breast patch pocket. 2 lower patch pockets. Rear vent.

- Code:** D004
- Weight:** 315gsm
- Fabric:** CH  
Cotton/polyester
- Sizes:** 92 – 140cm (excl 136cm)
- Care:** Industrial wash
- Colours:** Colours shown are available from stock. Other colours made to order.



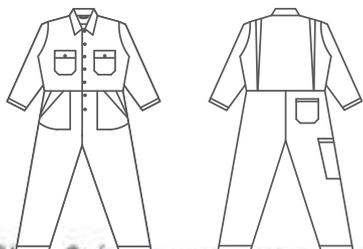
# COVERALLS AND BIB & BRACE



## COVERALL (245gsm)

Concealed stud front fastening. 2 breast pockets with stud fastening flaps. Hip and rule pockets. Action back. Side elastication. 2 side swing pockets with trouser access.

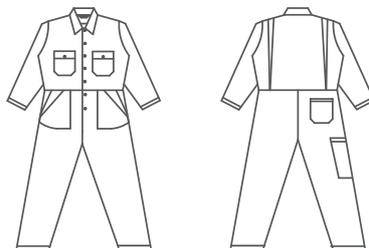
- Code:** B001  
**Weight:** 245gsm  
**Fabric:** IN  
 Polyester/cotton  
**Sizes:** 92 – 140cm, Regular & Tall (excl 136cm)  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



## COVERALL (COTTON RICH 315gsm)

Concealed stud front fastening. 2 breast pockets with stud fastening flaps. Pen division in left pocket. Hip and rule pockets. Action back. Side elastication. 2 side swing pockets with trouser access.

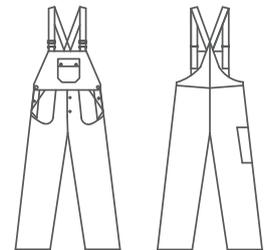
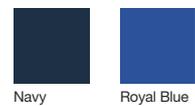
- Code:** B008  
**Weight:** 315gsm  
**Fabric:** CH  
 Cotton/polyester  
**Sizes:** 92 – 140cm, Regular & Tall (excl 136cm)  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



## BIB & BRACE (245gsm)

Fully adjustable straps, 2 side pockets and rule pocket. Front bib pocket with stud flap. Stud fastening side opening and fly.

- Code:** O041  
**Weight:** 245gsm  
**Fabric:** IN  
 Polyester/cotton  
**Sizes:** 76 - 116cm, Regular & Tall  
**Care:** Industrial wash  
**Colours:** Colours shown are available from stock. Other colours made to order.



# SIZE CHART

To help you choose the appropriate size, please use the sizing and measuring guidelines shown.

All sizes are approximate and for guidance only.

Sizing Sets and Special Measurement Forms are available upon request.

(See overleaf for size guide illustration)

## UNISEX CASUALWEAR

Size	XS	S	M	L	XL	XXL	XXXL
Chest (cm)	76 - 81	86 - 91	96 - 101	106 - 112	117 - 122	127 - 132	137 - 142
Chest (in)	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52	54 - 56

## MEN'S WORKWEAR TROUSERS AND BIB 'N' BRACE

	XS		S		M		L		XL		XXL		
Size	68	72	76	80	84	88	92	96	100	104	108	112	116
To fit waist (cm)	68	72	76	80	84	88	92	96	100	104	108	112	116
To fit waist (in)	27	28 <sup>1/2</sup>	30	31 <sup>1/2</sup>	33	34 <sup>1/2</sup>	36	38	39 <sup>1/2</sup>	41	42 <sup>1/2</sup>	44	45 <sup>1/2</sup>

## MEN'S COVERALLS, TOPS, COATS AND JACKETS

	XS		S		M		L		XL		XXL		XXXL		
Size	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140
To fit chest (cm)	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140
To fit chest (in)	33	34 <sup>1/2</sup>	36	38	39 <sup>1/2</sup>	41	42 <sup>1/2</sup>	44	45 <sup>1/2</sup>	47 <sup>1/2</sup>	49	50 <sup>1/2</sup>	52	53 <sup>1/2</sup>	55

## LADIES TROUSERS

Size	6	8	10	12	14	16	18	20	22	24
To fit waist (cm)	66	71	76	81	86	91	96	101	106	111
To fit waist (in)	26	28	30	32	34	36	38	40	42	44

## LADIES COATS

Size	80	84	88	92	96	100	104	108	112	116
To fit bust (cm)	80	84	88	92	96	100	104	108	112	116
To fit bust (in)	31 <sup>1/2</sup>	33	34 <sup>1/2</sup>	36	38	39 <sup>1/2</sup>	41	42 <sup>1/2</sup>	44	45 <sup>1/2</sup>

# Technical Data Sheet

## Flame Retardant Set. Work-wear



**Type**

**Coverall, Jacket, and Pant**

**Standard Size**

**Coverall : 2XS-10XL**

**Jacket : 4XS-8XL**

**Pant : 26-46 in**

**Color**

**Navy Blue, Royal Blue, Red, and Orange**

**Standard**

**NFPA 2112**

# Technical Data Sheet

## Flame Retardant Set. Work-wear

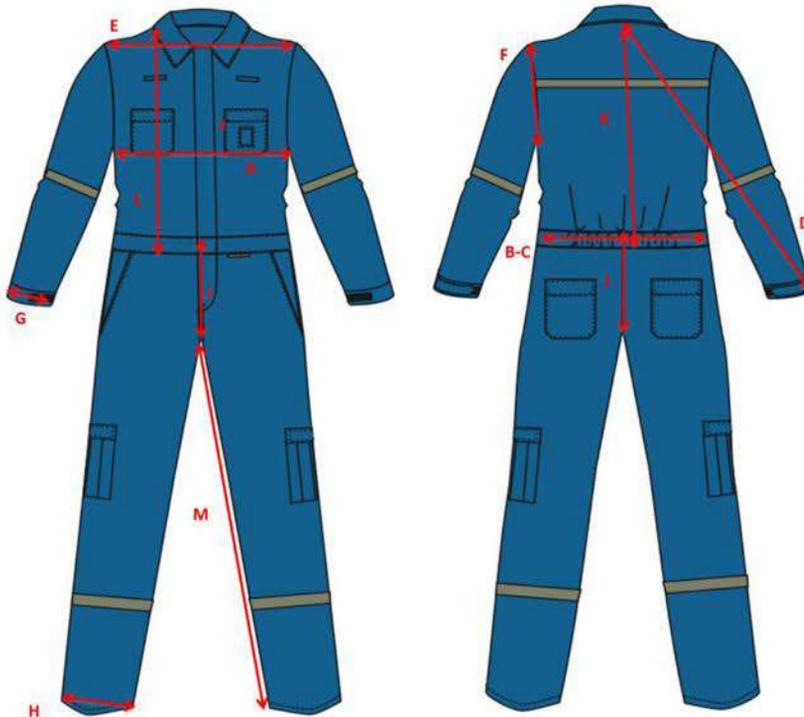
### Size Coverall

#### SIZE CHART

##### COVERALL

Measuring Unit: Centimeter

	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL	9XL	10XL	Tolerance
A CHEST WIDTH	94.0	99.1	104.1	109.2	114.3	119.4	124.5	129.5	134.6	139.7	144.7	149.7	154.7	159.7	164.7	+/- 3
B WAIST EXTENDED	80.0	84.5	89.5	94.6	99.7	104.8	109.9	114.9	120.0	125.1	130.1	135.1	140.1	145.1	150.1	+/- 2
C WAIST RELAXED	68.6	71.1	73.7	76.2	81.3	86.4	91.4	96.5	101.6	106.7	111.7	116.7	121.7	126.7	131.7	+/- 2
E ACROSS SHOULDER	43.2	44.5	45.7	47.0	48.3	49.5	50.8	52.1	53.3	54.6	55.9	57.2	58.4	59.7	61.0	+/- 2
F ARMHOLE	48.3	49.5	50.8	52.1	53.3	54.6	55.9	57.2	58.4	59.7	61.0	62.2	63.5	64.8	66.0	+/- 2
G CUFF	26.0	26.7	27.3	27.9	28.6	29.2	29.8	30.5	31.1	31.8	32.4	33.0	33.7	34.3	34.9	+/- 2
H BOTTOM OPENING	43.2	43.2	45.7	47.0	47.0	48.3	50.8	52.1	52.1	53.3	54.6	55.9	57.2	58.4	59.7	+/- 2
I FRONT CROTCH	27.9	28.6	29.2	29.8	30.5	31.1	31.8	32.4	33.0	33.7	34.3	34.9	35.6	36.2	36.8	+/- 2
J BACK CROTCH	31.8	32.4	33.7	34.3	34.9	35.6	36.2	36.8	37.5	38.1	38.7	39.4	40.0	40.6	41.3	+/- 2
K BACK LENGTH CB	52.1	52.7	53.3	54.0	54.6	55.2	55.9	56.5	57.2	57.8	58.4	59.1	59.7	60.3	61.0	+/- 2
L FRONT LENGTH NP	50.2	50.8	51.4	52.1	52.7	53.3	54.0	54.6	55.2	55.9	56.5	57.2	57.8	58.4	59.1	+/- 2
D SLEEVE LENGTH CBN																
REGULAR	83.5	84.5	85.4	86.4	87.3	88.3	89.2	90.2	91.1	92.1	93.0	94.0	94.9	95.9	96.8	+/- 2
SHORT	79.5	80.5	81.4	82.4	83.3	84.3	85.2	86.2	87.1	88.1	89.0	90.0	90.9	91.9	92.8	+/- 2
TALL	87.5	88.5	89.4	90.4	91.3	92.3	93.2	94.2	95.1	96.1	97.0	98.0	98.9	99.9	100.8	+/- 2
M INSEAM																
REGULAR	74.9	74.9	76.2	76.2	76.2	76.2	76.2	76.2	76.2	76.2	77.5	77.5	77.5	77.5	77.5	+/- 3
SHORT	69.9	69.9	71.2	71.2	71.2	71.2	71.2	71.2	71.2	71.2	72.5	72.5	72.5	72.5	72.5	+/- 3
TALL	79.9	79.9	81.2	81.2	81.2	81.2	81.2	81.2	81.2	81.2	82.5	82.5	82.5	82.5	82.5	+/- 3



# Technical Data Sheet

## Flame Retardant Set. Work-wear

### Size Jacket

#### SIZE CHART

##### JACKET

Measuring Unit: Centimeter

DESCRIPTION/SIZE	4XS	3XS	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL	Tolerance
A CENTER BACK LENGTH	64.5	64.5	64.5	67	67	69.5	69.5	72	72	74.5	74.5	74.5	77	77	77	+/- 2
B SHOULDER WIDTH	42.5	44	45.5	47	48.5	50	51.5	53	54.5	56	57.5	59	60.5	62	63.5	+/- 2
C CHEST	97	101	105	109	113	117	121	125	129	133	137	141	146	151	156	+/- 3
D BOTTOM WIDTH	92	96	100	104	108	112	116	120	124	128	132	136	141	146	151	+/- 2
E ARMHOLE	47	48.5	50	51.5	53	55	57	59	61	63	65	67	69	71	73	+/- 2
F SLEEVE LENGTH + CUFF	57	57	58	58	59.5	61	62.5	64	65.5	67	68.5	68.5	70	70	70	+/- 2
G CUFF	23.5	23.5	23.5	25.5	25.5	25.5	26.5	26.5	26.5	27.5	27.5	27.5	28.5	28.5	28.5	+/- 1
H NECK CF-CF	42	42	42	43	43	44	44	45	45	46	46	46	47	47	47	+/- 1
POCKET 1-2 (CHEST)	14x15															
POCKET 3 (SLEEVE)	6x13															
ZIPPER	15.5															
ZIPPER HEIGHT FROM HEM	0.6	0.6	0.6	0.6	0.6	1.3	1.3	2.5	2.5	3.8	3.8	3.8	4.4	4.4	4.4	+/- 1



# Technical Data Sheet

## Flame Retardant Set. Work-wear

### Size Pant

#### SIZE CHART

#### TROUSER

Measuring Unit: Centimeter

DESCRIPTION/SIZE	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	Tolerance
A WAIST	66.0	68.6	71.1	73.7	76.2	78.7	81.3	83.8	86.4	88.9	91.4	94.0	96.5	99.1	101.6	104.1	106.7	109.2	111.8	114.3	116.8	+/- 3
B HIP	91	93.5	96	98.5	101	103.5	106	108.5	111	113.5	116	118.5	121	123.5	126	128.5	131	133.5	136	138.5	141	+/- 3
C FRONT CROTCH + WAIST BAND	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	30.5	31	31.5	32	32.5	33	33.5	34	+/- 2
D BACK CROTCH + WAIST BAND	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	45.5	46	46.5	47	47.5	48	48.5	49	+/- 2
E BOTTOM OPENING	44	44	45	45	46	46	47	47	47	47	48	48	48	49	49	49	50	50	50	51	51	+/- 2
ZIPPER																					15	+/- 1
F SIDE LENGTH + WAIST BAND																						
REGULAR	103	103	103	103	104	104	104	104	104	104	104	104	104	104	104	105	105	105	105	105	105	+/- 3
SHORT	98	98	98	98	99	99	99	99	99	99	99	99	99	99	99	100	100	100	100	100	100	+/- 3
TALL	108	108	108	108	109	109	109	109	109	109	109	109	109	109	109	110	110	110	110	110	110	+/- 3

